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NEW AGE ENCLESURES



DEVELOP THE FUTURE

NOTES: UNLESS OTHERWISE SPECIFIED

- 1. CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.
- 2. EXTERIOR SURFACE TEXTURE TO BE LIGHT EDM FINISH. EQUIVALENT TO MT-11020. TEXTURE ON ENCLOSURE WILL VARY FROM TIME TO TIME AS THE TOOL WEARS AND IT BECOMES NESSESARY TO REAPPLY.
- 3. INTERIOR SURFACE TEXTURE TO BE: NONE.
- 4. ALL INSIDE RADII .010R. UNLESS OTHERWISE SPECIFIED.
- 5. ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.
- 6. 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISED SPECIFIED.
- 7. MATERIAL / COLOR: ASA PLASTIC IS STANDARD IN BLACK OR GRAY. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOTE. ALTERNATE RESINS HAVE DIFFERENT SHRINK RATES, AND WILL EFFECT DIMENSIONS.
- 8. PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF ITS FIT ARE THE SOLE RESPONSIBILITY OF EACH CUSTOMER.
- 9. ASSEMBLY SCREWS FOR THE ENCLOSURE INCLUDED. MOUNTING SCREWS FOR THE PCB AND WALL ARE SOLD SEPARATELY.
- 10. THIS DRAWING IS BASED ON A SOLID MODEL, AND IS FURTHER DEFINED BY THE SOLID MODEL FILE.
- 11. ALLOWABLE FLASH: 0.010 MAX.
- 12. ALL EJECTOR PIN MARKS TO BE WITHIN 0.010" OF FLUSH, PROTRUDING OR BELOW FLUSH.
- 13. TRIM GATE WITHIN 0.030" OF FLUSH.
- 14. THIS ENCLOSURE IS DESIGNED FOR OUTDOOR USE AND MEETS IPX7 INGRESS PROTECTION STANDARD.

SXX-272013(x) CONFIGURATIONS							
	-blank	-B1					
272013 COVER w/ STANDARD TEXTURE	1						
272013 COVER w/ POLISHED LABEL RECESS		1					
272013 WALL BASE	1	1					
272013 ORING	1	1					
6-32 x .375" STAINLESS PHILLIPS SCREW	4	4					

REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPROVE
Α	M BOYER		PRELIMINARY RELEASE	2017-Jun-07	D.C.
В	M BOYER		REMOVE SCREW HOLES ENLARGE STRAP SLOT	2017-Jun-13	D.C.
С	M BOYER		REVISE SLOT WITH SINGLE SCREW HOLE ADDED	2017-Jun-15	D.C.
D	M BOYER		REVISE NOTES	2017-Jun-16	D.C.
Е	M BOYER		THICKEN WALL TABS	2017-Jun-22	D.C.
F	M BOYER		INCREASE LENGTH BY .03 TO FIT OTS ORING	2018-Feb-16	D.C.
G	M BOYER		INCREASE COVER HEIGHT	2018-Feb-21	D.C.
I	M BOYER		ADD EAR GUSSETS	2018-Mar-16	D.C.
J	M BOYER		INCLUDE CONFIG TREE	2018-Jun-18	D.C.
K	R CRUZ		UPDATE O-RING DETAILS	2018-Aug-22	D.C.
1.0	R CRUZ	00319	UPDATE TO AS BUILT AND RELEASE TO MFG	2019-Feb-19	





		9	
		6 5 3	
		SCALE 0.900	
4			
1 0 8 0 2	THIRD ANGLE PROJECTION	TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES. X.XX = .015	

9	PEM-INSERT_6-32	PEM INSERT 6-32 x .250"	BRASS	OVER MOLDED	4		
8	6-32_PHILLIPS_SCREW	6-32 PHILLIPS SCREW x .375"	STAINLESS STEEL	MMC 91772A146	4		
7	272013-ORING	272013 ORING, OR-036	SHORE A	INCLUDED	1		
6	SCREW_HILO-NO4X250	#4 HiLo SCREW x .250"	ZINC PLATED	CUSTOMER SUPPLIED	8		
5	SCREW-DRYWALLX750	DRYWALL SCREW	REFERENCE ONLY	CUSTOMER SUPPLIED	2		
4	272013-PCB-TOP	272013 TOP PCB - REFERENCE	.062" THICK	CUSTOMER SUPPLIED	1		
3	272013-PCB-BOT	272013 BOTTOM PCB - REFERENCE	.062" THICK	CUSTOMER SUPPLIED	1		
2	272013-COVER	272013 COVER - STANDARD	ASA	BLACK or GRAY	1		
1	272013-BASE	272013 BASE - STANDARD	ASA	BLACK or GRAY	1		
ITEM	FILE NAME	DESCRIPTION	MATERIAL	COLOR	QTY.		
DILL OF MATERIALS							

BILL OF MATERIALS

X.XXX = .010 X.X° = 1° DO NOT SCALE DRAWING NEW AGE ENCLOSURES Customer's Part No: APPROVAL BY DATE CHECK FNG SCALE AS NOTED DRAWN BY

2017-Jun-07

M BOYER

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2240 South Thornburg Street ph. (805) 595-1310

272013_R1_0

Α

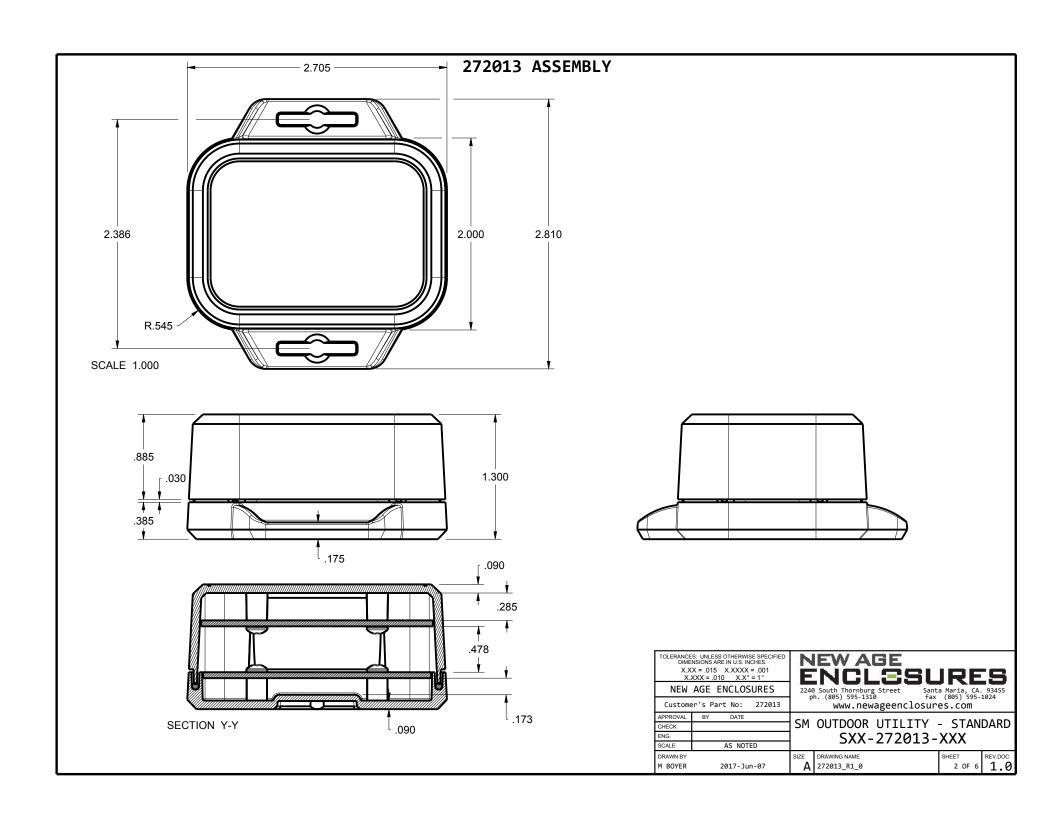
Santa Maria, CA. 93455 fax (805) 595-1024 www.newageenclosures.com

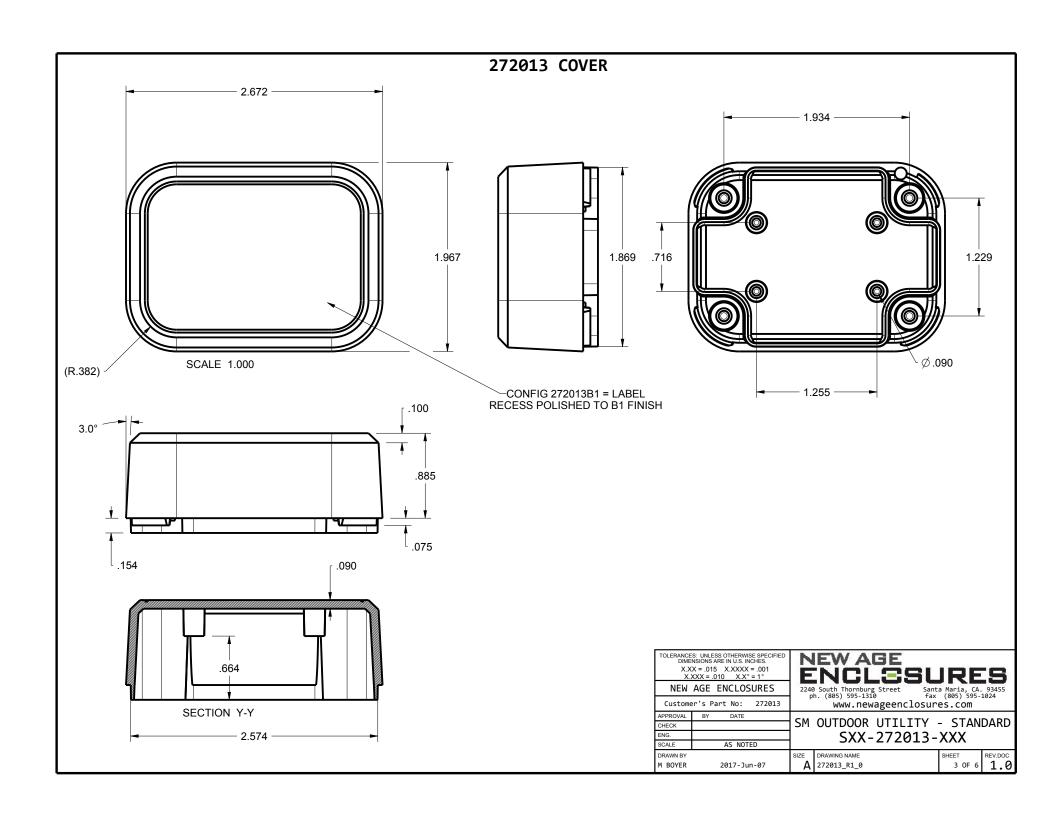
1 OF 6

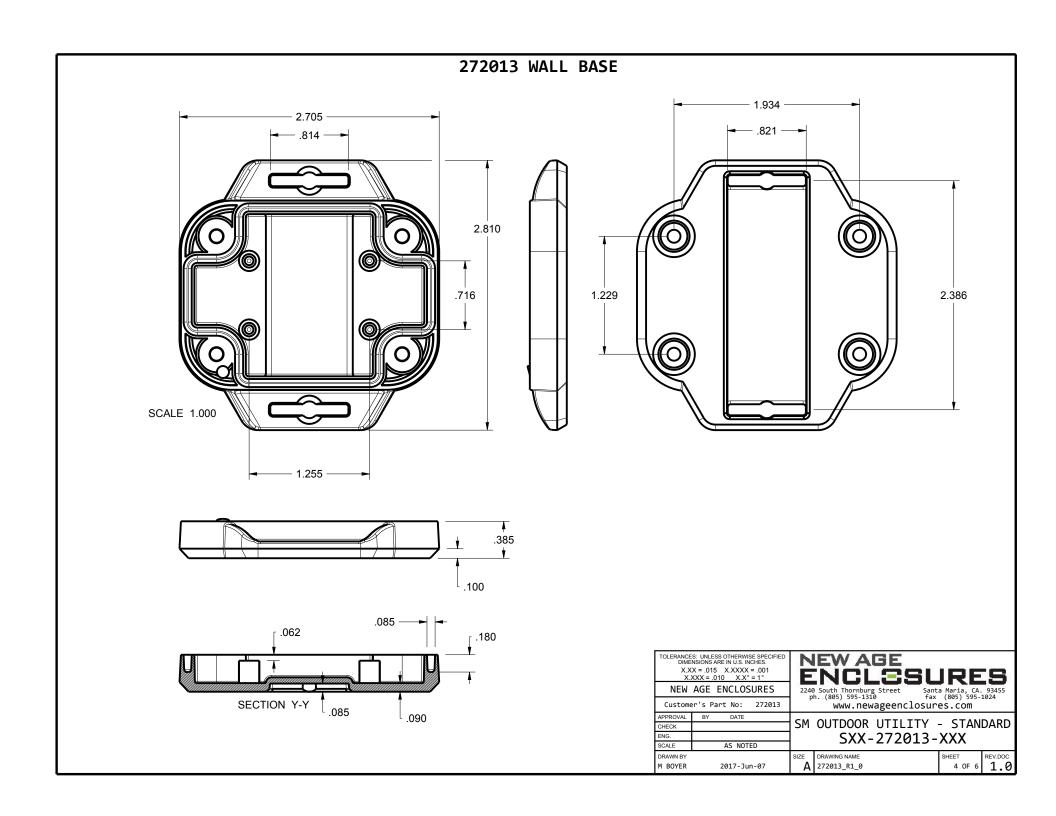
1.0

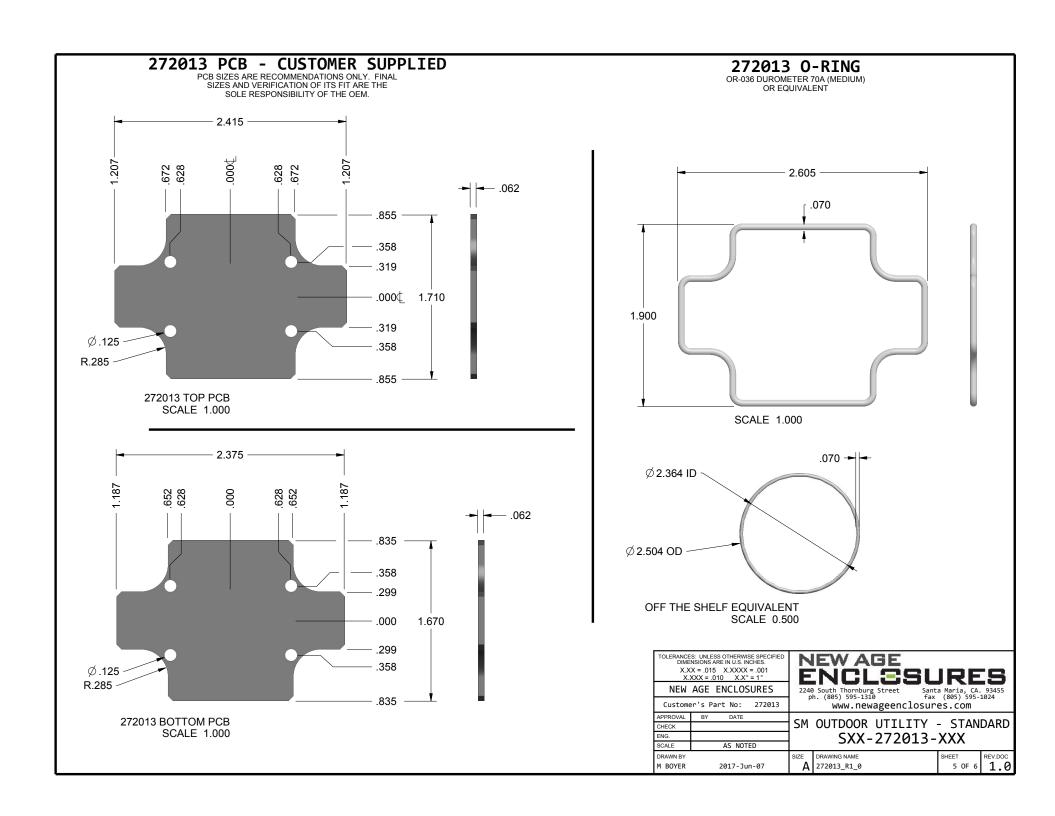
SM OUTDOOR UTILITY - STANDARD SXX-272013-XXX

SIZE DRAWING NAME SHEET REV.DOC









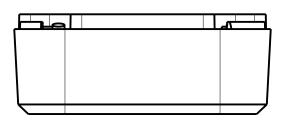


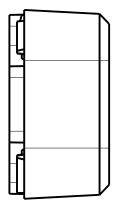
272013 - 2nd OPERATION DETAILS

NEW AGE ENCLOSURES DELIVERS YOUR ENCLOSURE MARKET-READY WITH IN-HOUSE CNC MACHINING, PAD PRINTING, ASSEMBLY, AND FULFILLEMENT.

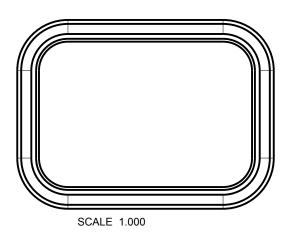
ALL SURFACES AND AREAS ARE AVAILABLE FOR CNC AL TERATION BY NEW AGE ENCLOSURES CALL (805) 595-1310 FOR PRICING AND SCHEDULE.

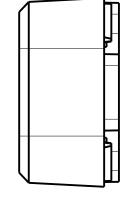
THE INSIDE RADIUS OF ANY MACHINED FEATURES SHOULD BE NO SMALLER THAN .031"

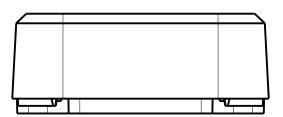




SXX-272013-XXX COVER







		SS OTHERWISE SPECIFIED ARE IN U.S. INCHES.
		5 X.XXXX = .001 010 X.X° = 1°
NEW	AGE	ENCLOSURES

Customer's Part No: 272013

	APPROVAL	BY	DATE			
	CHECK					
GRAM	ENG.					
001	SCALE		AS NOTED			
001	DRAWN BY					
002	M BOYER		2017-Jun-07			

Santa Maria, CA. 93455 fax (805) 595-1024 2240 South Thornburg Street ph. (805) 595-1310 www.newageenclosures.com

SM OUTDOOR UTILITY - STANDARD

SIEP	DESCRIPTION	CULLER	FIXIUKE	ORIENTATION	PROGRAM	ENG.		SXX-272013-XXX			
1-C-C1	_	T2 = .062" EM	TBD	_	01001	SCALE	AS NOTED		57.71 27 20 25	,,,,,	
						DRAWN BY		SIZE	DRAWING NAME	SHEET	REV.DOC
2-C-C2	-	T2 = .062" EM	TBD	-	o1002	M BOYER	2017-Jun-07	A	272013_R1_0	6 OF 6	1.0

ASA,

BLACK